

Claims: What I claim as my invention is:

The process and technique of using the horizontal core puller to place a taper on the ends and a dovetail on the back or pallet side of a retaining block so they can be made with an impressed face in the up position in a precision mold and manufactured to precise tolerances, and be able to be laid up in a straight or curved wall.

The use of machined or cast shoes on the stripper/compaction head of a concrete products machine to impress or imprint the face of the retaining wall on the product.